

**SAFETY DATA SHEET****SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

**Product name** Almaredge 230 K  
**Product code** 466267-DE02  
**SDS no.** 466267  
**Product type** Liquid.

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses	
Handling and dilution of metal working fluid concentrates-Industrial	
Use of lubricants in high energy open processes-Industrial	
Use of lubricants in high energy open processes-Professional	

**Use of the substance/mixture** Metalworking fluid - soluble.  
 For specific application advice see appropriate Technical Data Sheet or consult our company representative.

**1.3 Details of the supplier of the safety data sheet**

**Supplier** Castrol (UK) Limited  
 PO Box 352,  
 Chertsey Road,  
 Sunbury On Thames,  
 Middlesex,  
 TW16 9AW Orders/Enquiries: 0845 9645111 Technical Enquiries: 0845 9000209  
**E-mail address** MSDSadvice@bp.com

**1.4 Emergency telephone number**

**EMERGENCY TELEPHONE NUMBER** Carechem: +44 (0) 1235 239 670 (24/7)

**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture**

**Product definition** Mixture

**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Skin Irrit. 2, H315  
 Eye Irrit. 2, H319

**Additional information**  CLP: Not classified as hazardous when diluted below 25%

See Section 16 for the full text of the H statements declared above.

See sections 11 and 12 for more detailed information on health effects and symptoms and environmental hazards.

**2.2 Label elements****Hazard pictograms****Signal word**

Warning

**Hazard statements**

H319 - Causes serious eye irritation.  
 H315 - Causes skin irritation.

**Precautionary statements****Prevention**

P280 - Wear protective gloves. Wear eye or face protection.  
 P264 - Wash hands thoroughly after handling.

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**SECTION 2: Hazards identification**

<b>Response</b>	P332 + P313 - If skin irritation occurs: Get medical attention. P305 + P351 - IF IN EYES: Rinse cautiously with water for several minutes. P337 + P313 - If eye irritation persists: Get medical attention.
<b>Storage</b>	Not applicable.
<b>Disposal</b>	Not applicable.
<b>Supplemental label elements</b>	Not applicable.

**EU Regulation (EC) No. 1907/2006 (REACH)**

<b>Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles</b>	Not applicable.
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**Special packaging requirements**

<b>Containers to be fitted with child-resistant fastenings</b>	Not applicable.
<b>Tactile warning of danger</b>	Not applicable.

**2.3 Other hazards**

<b>Results of PBT and vPvB assessment</b>	Product does not meet the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII.
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**SECTION 3: Composition/information on ingredients****3.2 Mixtures**

<b>Product definition</b>	Mixture
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Highly refined mineral oil, emulsifiers and additives.

<b>Product/ingredient name</b>	<b>Identifiers</b>	<b>%</b>	<b>Regulation (EC) No. 1272/2008 [CLP]</b>	<b>Type</b>
Distillates (petroleum), hydrotreated light naphthenic	EC: 265-156-6 CAS: 64742-53-6 Index: 649-466-00-2	≥10 - ≤25	Asp. Tox. 1, H304	[1]
Amine neutralised carboxylic acids	Not available.	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]
carbonic acid, compound with 2-aminoethanol (1:2)	REACH #: 01-2119976326-28 EC: 244-600-2 CAS: 21829-52-7	≤5	Acute Tox. 4, H302	[1]
Amine neutralised phosphoric acid esters	Not available.	≤5	Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1]
sulphonic acids, petroleum, sodium salts	REACH #: 01-2119527859-22 EC: 271-781-5 CAS: 68608-26-4	≤5	Eye Irrit. 2, H319	[1]
2-aminoethanol	REACH #: 01-2119486455-28 EC: 205-483-3 CAS: 141-43-5 Index: 603-030-00-8	≤2.9	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Chronic 3, H412	[1] [2]

**See Section 16 for the full text of the H statements declared above.****Type**

- [1] Substance classified with a health or environmental hazard  
 [2] Substance with a workplace exposure limit  
 [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII  
 [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII  
 [5] Substance of equivalent concern  
 [6] Additional disclosure due to company policy

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## SECTION 3: Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

<b>Eye contact</b>	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.
<b>Skin contact</b>	Wash skin thoroughly with soap and water or use recognised skin cleanser. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention.
<b>Inhalation</b>	If inhaled, remove to fresh air. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Get medical attention if symptoms occur.
<b>Ingestion</b>	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Wash out mouth with water if person is conscious. Get medical attention if symptoms occur.
<b>Protection of first-aiders</b>	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

#### Potential acute health effects

<b>Inhalation</b>	Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
<b>Ingestion</b>	Irritating to mouth, throat and stomach.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

<b>Inhalation</b>	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
<b>Ingestion</b>	Ingestion of large quantities may cause nausea and diarrhoea.
<b>Skin contact</b>	Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.
<b>Eye contact</b>	Potential risk of transient stinging or redness if accidental eye contact occurs.

### 4.3 Indication of any immediate medical attention and special treatment needed

<b>Notes to physician</b>	Treatment should in general be symptomatic and directed to relieving any effects. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

<b>Suitable extinguishing media</b>	In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide extinguisher or spray.
<b>Unsuitable extinguishing media</b>	Do not use water jet. The use of a water jet may cause the fire to spread by splashing the burning product.

### 5.2 Special hazards arising from the substance or mixture

<b>Hazards from the substance or mixture</b>	In a fire or if heated, a pressure increase will occur and the container may burst.
<b>Hazardous combustion products</b>	Combustion products may include the following: carbon oxides (CO, CO <sub>2</sub> ) (carbon monoxide, carbon dioxide) metal oxide/oxides nitrogen oxides (NO, NO <sub>2</sub> etc.) phosphorus oxides sulphur oxides (SO, SO <sub>2</sub> , etc.)

### 5.3 Advice for firefighters

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## SECTION 5: Firefighting measures

### Special precautions for fire-fighters

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

### Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

#### For non-emergency personnel

Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Floors may be slippery; use care to avoid falling. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment.

#### For emergency responders

Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and material for containment and cleaning up

#### Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

#### Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

### 6.4 Reference to other sections

See Section 1 for emergency contact information.  
See Section 5 for firefighting measures.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 12 for environmental precautions.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

#### Protective measures

Put on appropriate personal protective equipment. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid contact of spilt material and runoff with soil and surface waterways. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Do not reuse container. Empty containers retain product residue and can be hazardous. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Evaporation of water from soluble cutting fluids during use may lead to an increase in concentration which may result in the development of skin conditions due to irritation and defatting. It is important to monitor fluid strength on a regular basis with a refractometer and maintain it at the recommended concentration. Lubricants from other sources and other contaminants should be minimised. Swarf and other debris should be removed.

#### Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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## SECTION 7: Handling and storage

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Protect from freezing. Keep away from heat and direct sunlight. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Store and use only in equipment/containers designed for use with this product. Do not store in unlabelled containers.

### 7.3 Specific end use(s) Recommendations

See section 1.2 and Exposure scenarios in annex, if applicable.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

No exposure limit value known.

2-aminoethanol

**EH40/2005 WELs (United Kingdom (UK)). Absorbed through skin.**

STEL: 7.6 mg/m<sup>3</sup> 15 minutes. Issued/Revised: 10/2007

STEL: 3 ppm 15 minutes. Issued/Revised: 10/2007

TWA: 1 ppm 8 hours. Issued/Revised: 10/2007

TWA: 2.5 mg/m<sup>3</sup> 8 hours. Issued/Revised: 10/2007

Whilst specific OELs for certain components may be shown in this section, other components may be present in any mist, vapour or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

#### Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### Derived No Effect Level

No DNELs/DMELs available.

#### Predicted No Effect Concentration

No PNECs available

### 8.2 Exposure controls

#### Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

#### Individual protection measures

##### Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location.

##### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m<sup>3</sup>), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m<sup>3</sup>). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary.

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SECTION 8: Exposure controls/personal protection

Eye/face protection  
 Skin protection  
 Hand protection

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Safety glasses with side shields.

General Information:

Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. The correct choice of protective gloves depends upon the chemicals being handled, and the conditions of work and use. Most gloves provide protection for only a limited time before they must be discarded and replaced (even the best chemically resistant gloves will break down after repeated chemical exposures).

Gloves should be chosen in consultation with the supplier / manufacturer and taking account of a full assessment of the working conditions.

Wear suitable gloves.  
 Recommended: Nitrile gloves.

Breakthrough time:

Breakthrough time data are generated by glove manufacturers under laboratory test conditions and represent how long a glove can be expected to provide effective permeation resistance. It is important when following breakthrough time recommendations that actual workplace conditions are taken into account. Always consult with your glove supplier for up-to-date technical information on breakthrough times for the recommended glove type. Our recommendations on the selection of gloves are as follows:

Continuous contact:

Gloves with a minimum breakthrough time of 240 minutes, or >480 minutes if suitable gloves can be obtained.

If suitable gloves are not available to offer that level of protection, gloves with shorter breakthrough times may be acceptable as long as appropriate glove maintenance and replacement regimes are determined and adhered to.

Short-term / splash protection:

Recommended breakthrough times as above.

It is recognised that for short-term, transient exposures, gloves with shorter breakthrough times may commonly be used. Therefore, appropriate maintenance and replacement regimes must be determined and rigorously followed.

Glove Thickness:

For general applications, we recommend gloves with a thickness typically greater than 0.35 mm.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential.

**SECTION 8: Exposure controls/personal protection****Skin and body**

Use of protective clothing is good industrial practice.  
 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.  
 Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

**Refer to standards:**

Respiratory protection: EN 529  
 Gloves: EN 420, EN 374  
 Eye protection: EN 166  
 Filtering half-mask: EN 149  
 Filtering half-mask with valve: EN 405  
 Half-mask: EN 140 plus filter  
 Full-face mask: EN 136 plus filter  
 Particulate filters: EN 143  
 Gas/combined filters: EN 14387

**Environmental exposure controls**

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****Appearance****Physical state**

Liquid.

**Colour**

Amber.

**Odour**

Not available.

**Odour threshold**

Not available.

**pH**

9.6 [Conc. (% w/w): 5%]

**Melting point/freezing point**

Not available.

**Initial boiling point and boiling range**

Not available.

**Flash point**

Closed cup: &gt;100°C (&gt;212°F) [Estimated. Water content interferes with flash point determination.]

**Evaporation rate**

Not available.

**Flammability (solid, gas)**

Not available.

**Upper/lower flammability or explosive limits**

Not available.

**Vapour pressure**

Not available.

**Vapour density**

Not available.

**Relative density**

Not available.

**Density**<1000 kg/m<sup>3</sup> (<1 g/cm<sup>3</sup>) at 20°C**Solubility(ies)**

Emulsifies in water.

**Partition coefficient: n-octanol/water**

Not available.

**Auto-ignition temperature**

Not available.

**Decomposition temperature**

Not available.

**Viscosity**Kinematic: 99 mm<sup>2</sup>/s (99 cSt) at 40°C**Explosive properties**

Not available.

**Oxidising properties**

Not available.

**9.2 Other information**

No additional information.

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**SECTION 10: Stability and reactivity**

<b>10.1 Reactivity</b>	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
<b>10.2 Chemical stability</b>	The product is stable.
<b>10.3 Possibility of hazardous reactions</b>	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
<b>10.4 Conditions to avoid</b>	Avoid excessive heat.
<b>10.5 Incompatible materials</b>	Reactive or incompatible with the following materials: oxidising materials. Slightly reactive or incompatible with the following materials: acids.
<b>10.6 Hazardous decomposition products</b>	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**SECTION 11: Toxicological information****11.1 Information on toxicological effects**Acute toxicity estimates

Route	ATE value
Oral	7968.1 mg/kg
Dermal	59875.4 mg/kg
Inhalation (vapours)	598.8 mg/l

**Information on likely routes of exposure** Routes of entry anticipated: Dermal, Inhalation.

Potential acute health effects

<b>Inhalation</b>	Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
<b>Ingestion</b>	Irritating to mouth, throat and stomach.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

<b>Inhalation</b>	No specific data.
<b>Ingestion</b>	No specific data.
<b>Skin contact</b>	Adverse symptoms may include the following: irritation redness
<b>Eye contact</b>	Adverse symptoms may include the following: pain or irritation watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

<b>Inhalation</b>	Overexposure to the inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.
<b>Ingestion</b>	Ingestion of large quantities may cause nausea and diarrhoea.
<b>Skin contact</b>	Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.
<b>Eye contact</b>	Potential risk of transient stinging or redness if accidental eye contact occurs.

Potential chronic health effects

<b>General</b>	No known significant effects or critical hazards.
<b>Carcinogenicity</b>	No known significant effects or critical hazards.
<b>Mutagenicity</b>	No known significant effects or critical hazards.
<b>Developmental effects</b>	No known significant effects or critical hazards.
<b>Fertility effects</b>	No known significant effects or critical hazards.

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**SECTION 12: Ecological information****12.1 Toxicity**

**Environmental hazards** Not classified as dangerous

**12.2 Persistence and degradability**

Expected to be biodegradable.

**12.3 Bioaccumulative potential**

Not available.

**12.4 Mobility in soil**

**Soil/water partition coefficient ( $K_{oc}$ )** Not available.

**Mobility** Liquid. Emulsifies in water.

**12.5 Results of PBT and vPvB assessment**

Product does not meet the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII.

**12.6 Other adverse effects** No known significant effects or critical hazards.

**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

**13.1 Waste treatment methods****Product****Methods of disposal**

Undiluted fluid Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations. Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.

**Hazardous waste**

Yes.

**European waste catalogue (EWC)**

Waste code	Waste designation
12 01 07*	mineral-based machining oils free of halogens (except emulsions and solutions)
12 01 09*	machining emulsions and solutions free of halogens

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

**Packaging****Methods of disposal**

Where possible, arrange for product to be recycled. Dispose of via an authorised person/ licensed waste disposal contractor in accordance with local regulations.

Waste code	European waste catalogue (EWC)
15 01 10*	packaging containing residues of or contaminated by hazardous substances

**Special precautions**

This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Empty containers represent a fire hazard as they may contain flammable product residues and vapour. Never weld, solder or braze empty containers. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**References**

Commission 2014/955/EU  
Directive 2008/98/EC

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## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

14.6 Special precautions for user Not available.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code Not available.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

##### Annex XIV - List of substances subject to authorisation

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

None of the components are listed.

#### Other regulations

##### REACH Status

The company, as identified in Section 1, sells this product in the EU in compliance with the current requirements of REACH.

##### United States inventory (TSCA 8b)

All components are listed or exempted.

##### Australia inventory (AICS)

At least one component is not listed.

##### Canada inventory

At least one component is not listed in DSL but all such components are listed in NDSL.

##### China inventory (IECSC)

All components are listed or exempted.

##### Japan inventory (ENCS)

At least one component is not listed.

##### Korea inventory (KECI)

All components are listed or exempted.

##### Philippines inventory (PICCS)

At least one component is not listed.

##### Taiwan Chemical Substances Inventory (TCSI)

All components are listed or exempted.

##### Ozone depleting substances (1005/2009/EU)

Not listed.

##### Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

#### Seveso Directive

This product is not controlled under the Seveso Directive.

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**SECTION 15: Regulatory information****15.2 Chemical safety assessment**

A Chemical Safety Assessment has been carried out for one or more of substances within this mixture. A Chemical Safety Assessment has not been carried out for the mixture itself.

**SECTION 16: Other information****Abbreviations and acronyms**

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
 ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 CAS = Chemical Abstracts Service  
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
 CSA = Chemical Safety Assessment  
 CSR = Chemical Safety Report  
 DMEL = Derived Minimal Effect Level  
 DNEL = Derived No Effect Level  
 EINECS = European Inventory of Existing Commercial chemical Substances  
 ES = Exposure Scenario  
 EUH statement = CLP-specific Hazard statement  
 EWC = European Waste Catalogue  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 OECD = Organisation for Economic Co-operation and Development  
 PBT = Persistent, Bioaccumulative and Toxic  
 PNEC = Predicted No Effect Concentration  
 REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006]  
 RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
 RRN = REACH Registration Number  
 SADT = Self-Accelerating Decomposition Temperature  
 SVHC = Substances of Very High Concern  
 STOT-RE = Specific Target Organ Toxicity - Repeated Exposure  
 STOT-SE = Specific Target Organ Toxicity - Single Exposure  
 TWA = Time weighted average  
 UN = United Nations  
 UVCB = Complex hydrocarbon substance  
 VOC = Volatile Organic Compound  
 vPvB = Very Persistent and Very Bioaccumulative  
 Varies = may contain one or more of the following 64741-88-4 / RRN 01-2119488706-23, 64741-89-5 / RRN 01-2119487067-30, 64741-95-3 / RRN 01-2119487081-40, 64741-96-4 / RRN 01-2119483621-38, 64742-01-4 / RRN 01-2119488707-21, 64742-44-5 / RRN 01-2119985177-24, 64742-45-6, 64742-52-5 / RRN 01-2119467170-45, 64742-53-6 / RRN 01-2119480375-34, 64742-54-7 / RRN 01-2119484627-25, 64742-55-8 / RRN 01-2119487077-29, 64742-56-9 / RRN 01-2119480132-48, 64742-57-0 / RRN 01-2119489287-22, 64742-58-1, 64742-62-7 / RRN 01-2119480472-38, 64742-63-8, 64742-65-0 / RRN 01-2119471299-27, 64742-70-7 / RRN 01-2119487080-42, 72623-85-9 / RRN 01-2119555262-43, 72623-86-0 / RRN 01-2119474878-16, 72623-87-1 / RRN 01-2119474889-13

**Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Classification	Justification
Skin Irrit. 2, H315 Eye Irrit. 2, H319	Calculation method Calculation method

**Full text of abbreviated H statements**

H302 Harmful if swallowed.  
 H304 May be fatal if swallowed and enters airways.  
 H312 Harmful in contact with skin.  
 H314 Causes severe skin burns and eye damage.  
 H315 Causes skin irritation.  
 H318 Causes serious eye damage.  
 H319 Causes serious eye irritation.  
 H332 Harmful if inhaled.  
 H335 May cause respiratory irritation.

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**SECTION 16: Other information**

<b>Full text of classifications [CLP/GHS]</b>	H412	Harmful to aquatic life with long lasting effects.
	Acute Tox. 4, H302	ACUTE TOXICITY (oral) - Category 4
	Acute Tox. 4, H312	ACUTE TOXICITY (dermal) - Category 4
	Acute Tox. 4, H332	ACUTE TOXICITY (inhalation) - Category 4
	Aquatic Chronic 3, H412	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
	Asp. Tox. 1, H304	ASPIRATION HAZARD - Category 1
	Eye Dam. 1, H318	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
	Eye Irrit. 2, H319	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
	Skin Corr. 1B, H314	SKIN CORROSION/IRRITATION - Category 1B
	Skin Irrit. 2, H315	SKIN CORROSION/IRRITATION - Category 2
	STOT SE 3, H335	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3

**History**

<b>Date of issue/ Date of revision</b>	20/03/2019.
<b>Date of previous issue</b>	21/12/2018.
<b>Prepared by</b>	Product Stewardship

Indicates information that has changed from previously issued version.

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## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

Product definition	Mixture
Code	466267-DE02
Product name	Almaredge 230 K

### Section 1: Title

Short title of the exposure scenario	Handling and dilution of metal working fluid concentrates - Industrial
List of use descriptors	<b>Identified use name:</b> Handling and dilution of metal working fluid concentrates-Industrial <b>Process Category:</b> PROC01, PROC02, PROC08b, PROC05 <b>Sector of end use:</b> SU03 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC02 <b>Specific Environmental Release Category:</b> ATIEL-ATC SPERC 2.Ei.v1

Processes and activities covered by the exposure scenario	Handling and dilution of metal working fluid concentrates. Includes associated product storage, material transfers, sampling and maintenance activities.
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### Section 2 Operational conditions and risk management measures

#### Section 2.1 Control of worker exposure

##### Product characteristics:

Physical state:	Liquid, vapour pressure < 0.5 kPa
Concentration of substance in product:	Covers use of substance/product up to 100 % (unless stated differently)
Frequency and duration of use:	Covers daily exposures up to 8 hours
Other conditions affecting workers exposure:	Assumes use at not more than 20°C above ambient temperature, unless stated differently. Assumes a good basic standard of occupational hygiene is implemented

#### Contributing scenarios: Operational conditions and risk management measures

General measures applicable to all activities:  
Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN 374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent/minimise exposures and to report any skin problems that may develop. Use suitable eye protection. Avoid direct eye contact with product also via contamination on hands.

Filling/preparation of equipment from drums or containers:  
Avoid carrying out activities involving exposure for more than 4 hours.

Process sampling:  
Avoid carrying out activities involving exposure for more than 4 hours.

Equipment cleaning and maintenance:  
Drain down system prior to equipment break-in or maintenance. Avoid carrying out activities involving exposure for more than 4 hours. Retain drain-downs in sealed storage pending disposal or for subsequent recycle.

Storage:  
Store substance within a closed system.

## Section 2.2: Control of environmental exposure

No exposure scenario is presented because the product is not classified for the Environment

## Section 3: Exposure estimation and reference to its source

### Exposure estimation and reference to its source - Environment

#### Exposure assessment (environment):

No exposure scenario is presented because the product is not classified for the Environment

### Exposure estimation and reference to its source - Workers

#### Exposure assessment (human):

The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

## Section 4: Guidance to check compliance with the exposure scenario

### Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required. For further information see [www.ATIEL.org/REACH\\_GES](http://www.ATIEL.org/REACH_GES)

### Health

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

## Annex to the extended Safety Data Sheet (eSDS)

Industrial

### Identification of the substance or mixture

Product definition	Mixture
Code	466267-DE02
Product name	Almaredge 230 K

### Section 1: Title

Short title of the exposure scenario	Use of lubricants in high energy open processes - Industrial
List of use descriptors	<b>Identified use name:</b> Use of lubricants in high energy open processes-Industrial <b>Process Category:</b> PROC01, PROC02, PROC08b, PROC17 <b>Sector of end use:</b> SU03 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC04 <b>Specific Environmental Release Category:</b> ATIEL-ATC SPERC 4.Fi.v1

Processes and activities covered by the exposure scenario	Covers use of lubricants in high energy open processes, e.g. In high speed machinery such as metal rolling/forming or metal working fluids for machining and grinding. Includes associated product storage, material transfers, sampling and maintenance activities.
---	--

## Section 2 Operational conditions and risk management measures

### Section 2.1 Control of worker exposure

#### Product characteristics:

**Physical state:** Liquid, vapour pressure < 0.5 kPa

**Concentration of substance in product:** Covers use of substance/product up to 100 % (unless stated differently)

**Frequency and duration of use:** Covers daily exposures up to 8 hours

**Other conditions affecting workers exposure:** Assumes use at not more than 20°C above ambient temperature, unless stated differently. Assumes a good basic standard of occupational hygiene is implemented

### Contributing scenarios: Operational conditions and risk management measures

General measures applicable to all activities:

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN 374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent/minimise exposures and to report any skin problems that may develop. Use suitable eye protection. Avoid direct eye contact with product also via contamination on hands.

Filling/preparation of equipment from drums or containers:  
No specific measures identified.

Metal machining operations:  
Minimise exposure by partial enclosure of the operation or equipment and provide extract ventilation at openings.

Operation and lubrication of high energy open equipment:  
Provide a good standard of controlled ventilation (10 to 15 air changes per hour).

Automated metal rolling/forming Use in contained systems Operation is carried out at elevated temperature (> 20°C above ambient temperature):  
No other specific measures identified.

Semi-automated metal rolling/forming open systems Operation is carried out at elevated temperature (> 20°C above ambient temperature):  
Provide extract ventilation to points where emissions occur.

Equipment cleaning and maintenance:  
Drain down system prior to equipment break-in or maintenance. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). Retain drain-downs in sealed storage pending disposal or for subsequent recycle.  
Storage:

**Almaredge 230 K**

**Use of lubricants in high energy open processes - Industrial**

Store substance within a closed system.

## Section 2.2: Control of environmental exposure

No exposure scenario is presented because the product is not classified for the Environment

## Section 3: Exposure estimation and reference to its source

### Exposure estimation and reference to its source - Environment

**Exposure assessment (environment):** Used ECETOC TRA model (May 2010 release).

### Exposure estimation and reference to its source - Workers

**Exposure assessment (human):** The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

## Section 4: Guidance to check compliance with the exposure scenario

### Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMS or a site-specific chemical safety assessment is required. For further information see [www.ATIEL.org/REACH\\_GES](http://www.ATIEL.org/REACH_GES)

### Health

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

## Annex to the extended Safety Data Sheet (eSDS)

Professional

### Identification of the substance or mixture

Product definition	Mixture
Code	466267-DE02
Product name	Almaredge 230 K

### Section 1: Title

Short title of the exposure scenario	Use of lubricants in high energy open processes - Professional
List of use descriptors	<b>Identified use name:</b> Use of lubricants in high energy open processes-Professional <b>Process Category:</b> PROC01, PROC02, PROC08a, PROC17 <b>Sector of end use:</b> SU22 <b>Subsequent service life relevant for that use:</b> No. <b>Environmental Release Category:</b> ERC08a <b>Specific Environmental Release Category:</b> ATIEL-ATC SpERC 8.7c.v1

Processes and activities covered by the exposure scenario	Covers use of lubricants in high energy open processes, e.g. In high speed machinery such as metal rolling/forming or metal working fluids for machining and grinding. Includes associated product storage, material transfers, sampling and maintenance activities.
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### Section 2 Operational conditions and risk management measures

#### Section 2.1 Control of worker exposure

##### Product characteristics:

Physical state:	Liquid, vapour pressure < 0.5 kPa
Concentration of substance in product:	Covers use of substance/product up to 100 % (unless stated differently)
Frequency and duration of use:	Covers daily exposures up to 8 hours
Other conditions affecting workers exposure:	Assumes use at not more than 20°C above ambient temperature, unless stated differently. Assumes a good basic standard of occupational hygiene is implemented

#### Contributing scenarios: Operational conditions and risk management measures

General measures applicable to all activities:

Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN 374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent/minimise exposures and to report any skin problems that may develop. Use suitable eye protection. Avoid direct eye contact with product also via contamination on hands.

Filling/preparation of equipment from drums or containers:

Avoid carrying out activities involving exposure for more than 1 hour.

Metal machining operations:

Provide extract ventilation to points where emissions occur.

Operation and lubrication of high energy open equipment:

Provide a good standard of controlled ventilation (10 to 15 air changes per hour). Avoid carrying out activities involving exposure for more than 4 hours. Wear a respirator conforming to EN140 with type A filter or better. Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.

Equipment cleaning and maintenance:

Drain down system prior to equipment break-in or maintenance. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Avoid carrying out activities involving exposure for more than 4 hours. Wear a respirator conforming to EN140 with type A filter or better. Retain drain-downs in sealed storage pending disposal or for subsequent recycle.

Storage:

Store substance within a closed system.

## Section 2.2: Control of environmental exposure

No exposure scenario is presented because the product is not classified for the Environment

## Section 3: Exposure estimation and reference to its source

### Exposure estimation and reference to its source - Environment

#### Exposure assessment (environment):

No exposure scenario is presented because the product is not classified for the Environment

### Exposure estimation and reference to its source - Workers

#### Exposure assessment (human):

The ECETOC TRA tool has been used to estimate workplace exposures unless otherwise indicated.

## Section 4: Guidance to check compliance with the exposure scenario

### Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet. If scaling reveals a condition of unsafe use (i.e., RCRs > 1), additional RMMs or a site-specific chemical safety assessment is required. For further information see [www.ATIEL.org/REACH\\_GES](http://www.ATIEL.org/REACH_GES)

### Health

Where other risk management measures/operational conditions are adopted, then users should ensure that risks are managed to at least equivalent levels.

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